

Work Order ID 83107

Thursday, April 12, 2012 4:11:38 PM

83107

Page 1

Item ID: K10003
 Revision ID:
 Item Name: Saddle, D205-634-011
 Start Date: 4/12/2012 Start Qty: 4.00
 Required Date: 4/26/2012 Req'd Qty: 4.00
 Reference:

Accept

N900040100

Setup Start ***NS1***


Stop ***NS2***

4

Cust Item ID:

4

Customer:

Approvals: Process Plan: 
 QC: _____

Date: 12-04-12 Tooling: _____ Date: _____
 Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN634,635	G

100 DOCUMENT CONTROL

100

DC

Document Control

Memo

Create White labels only per PPP K10003

0.00

0.00

CHG 001

010 JB

4

WHL 12-05-17

12-5-16
(4)

110 Pick Kit

110

Packaging

Packaging

Memo

0.00

0.00

4

12/05/15 JB

120 QC4- 100% Inspect kits for completeness

120

QC

Quality Control

Memo

0.00

0.00

4

WHL 12-05-17

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR: Yes No** **DQA:** _____ **Date:** _____
Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: K10003

Revision ID:

Item Name: Saddle, D205-634-011

Start Date: 4/12/2012 Start Qty: 4.00

Required Date: 4/26/2012 Req'd Qty: 4.00

Reference:

Accept

N900040100Setup Start ***NS1***Stop ***NS2******4***

Cust Item ID:

4

Customer:

Run Start ***NR1***Stop ***NR2***

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: *PK*

0.00

130

Packaging

Memo

0.00

Packaging

Rev L

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

(4) *12/5/17sf**12/5/23sf**mo 12/05/22*

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 83107

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

83107
K10003

Start Date: 4/12/2012

Required Date: 4/26/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP: I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF
IPP: J 06-07-25 As per DSI 9344 JLM
IPP: K 06.11.17 Per K10003 Rev C KJ
IPP: L 07.01.12 Document Record for copying bluefile rmv KJ
IPP Rev: M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:
IPP N 09.01.27 DSI 9418 rev B EC verified by: DD IPP Rev: O
11.03.11 per dsi9536 DD verf: EC IPP REV: P 12.01.23 AS
PER ECN11-684 VERF: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-51A
AN4-51A
Bolt

Purchased

No

110

Each

336.0000

8
**

32

✓

JB

Location

Loc Qty

Loc Code

362

200

121181

200

ST361

136

119798

30

120187

56

120986

50

120986 S

AN4-6A
AN4-6A
Bolt

Purchased

No

110

Each

1,699.000

16
**

64

✓

121631 JB

12/05/12

Location

Loc Qty

Loc Code

ST356

1699

119017

1199

121243

500

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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K10003

Start Date: 4/12/2012

Required Date: 4/26/2012

Start Qty: 4.00

Required Qty: 4.00

AN4C46A Purchased

No

110

Each

112.0000

4

16

**

Location

Loc Qty

Loc Code

ST360

112

120334

5

121310

107

110

Each

257.0000

8

32

**

Location

Loc Qty

Loc Code

ST341

257

120423

125

121185

32

121255

100

110

Each

10.0000

32

128

**

Location

Loc Qty

Loc Code

ST351

10

116289

10

110

Each

0.0000

8

32

**

AN960JD416 Purchased

No

110

Each

10.0000

32

128

**

AN960.ID416
Washer

Location

Loc Qty

Loc Code

ST351

10

116289

10

110

Each

0.0000

8

32

**

AN960JD616 Purchased

No

110

Each

0.0000

8

32

**

AN960.ID616
Washer

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W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 83107

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

83107
K10003

Start Date: 4/12/2012

Required Date: 4/26/2012

Start Qty: 4.00

Required Qty: 4.00

D2570

Manufactured

No

110

Each

524.0000

24

96

**

JB

D2570

Bushing

Location

Loc Qty

Loc Code

ST011

524

72960

41

78586

9

78587

42

79493

32

81956

400

81956

5

D2571

Manufactured

No

110

Each

24.0000

0

4

**

JB

D2571

Saddle, Fwd Out 205

Location

Loc Qty

Loc Code

ST

1

11644

1

ST425

-13

ST432

23

80828

4

81764

12

82049

7

ST433

13

82049

5

D2572

Manufactured

No

110

Each

21.0000

0

4

**

83452 12/05/15

12/05/17

5

D2572

Saddle, Fwd In 205

Location

Loc Qty

Loc Code

ST432

21

71107

2

81765

12

82050

7

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Page 3

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 83107

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

83107
K10003

Start Date: 4/12/2012

Required Date: 4/26/2012

Start Qty: 4.00

Required Qty: 4.00

D2573

Manufactured

No

110

Each

0.0000

0

4

✓

**

82048 JB
5

D2573

Saddle, Aft Out 205

Location

Loc Qty

Loc Code

ST423

-12

79424

0

ST434

12

D2574

Manufactured

No

110

Each

0.0000

0

4

✓

**

82368 JB 5

D2574

Saddle, Aft In 205

D2747

Manufactured

No

110

Each

292.0000

4

16

✓

**

8 JB

D2747

Set Screw

Location

Loc Qty

Loc Code

ST017

292

79520

92

81877

200

15 x 79520

6 x 81877

2

8

✓

**

JB

D2876

Manufactured

No

110

Each

69.0000

2

8

✓

**

D2876

Saddle Spacer

Location

Loc Qty

Loc Code

ST020

69

79693

69

110

Each

19.0000

2

8

✓

**

79693

82026 JB

12/05/15

D2877

Manufactured

No

D2877

Saddle Spacer

Location

Loc Qty

Loc Code

ST020

19

78843

19

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W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 83107

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

83107
K10003

Start Date: 4/12/2012

Required Date: 4/26/2012

Start Qty: 4.00

Required Qty: 4.00

D3405-041

Manufactured

No

110

Each

22.0000

0

4

**

82032 JB SUE

D3405-041

Lug Assembly

Location

Loc Qty

Loc Code

ST478

22

62227

2

77000

2

82031

18

Manufactured

No

110

Each

0.0000

0

4

**

3x 82037

D3405-043

D3405-043

Lug Assembly

D3407-041

Manufactured

No

110

Each

27.0000

0

4

**

82038 JB SUE

D3407-041

Tow Ring

Location

Loc Qty

Loc Code

ST463

27

82067

9

82108

18

Manufactured

No

110

Each

70.0000

2

8

**

5x 78842 JB 12/05/12

D3417-5

D3417-5

Washer

Location

Loc Qty

Loc Code

ST042

70

78842

41

82024

29

3x 72024 S

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Work Order ID: 83107

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

83107
K10003

Start Date: 4/12/2012

Required Date: 4/26/2012

Start Qty: 4.00

Required Qty: 4.00

D3456-1

Manufactured No

110

Each

116.0000

1

4

**

JB

D3456-1

Washer

Location

Loc Qty

Loc Code

FG

7

25701

7

ST044

109

80252

9

81876

100

81876

D3533-1

Manufactured No

110

Each

66.0000

2

8

**

JB

D3533-1

Set Screw

Location

Loc Qty

Loc Code

ST053

66

80326

66

80326

MS2104214

Purchased No

110

Each

3,733.000

24

96

**

JB

12/05/15

MS210421 4

Nut

Location

Loc Qty

Loc Code

ST300

3733

116188

5

119017

4

119075

1724

121011

2000

121011

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Work Order ID: 83107

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

83107

K10003

Start Date: 4/12/2012

Required Date: 4/26/2012

Start Qty: 4.00

Required Qty: 4.00

MS21043-4

Purchased

No

110

Each

1,679.000

5

20

**

MS21043-4

Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1639

119546

286

120308

353

121162

1000

121162

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
1			X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
1	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		NAS1149D0332J	* WASHER (AN960JD10L)
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		NAS1149C0332R	* WASHER (AN960C10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	* SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				NAS1149D0668J	WASHER (AN960JD616)
29	16	16				AN4-6A	BOLT
30	32	32				NAS1149D0463J	WASHER (AN960JD416)
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C46A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE

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Revision: G
Date: 11.06.24

(K10003 Prop Kit)

Change Record

Part Number D205-634-011 / 011 DG
Description 205/212/412 SIKOTUBE

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